

# Test Certificate

Nr. 201107E-010

**Test type:** Durability test

**Products:**  
Folding door S751  
Hinge-set, item no. 10.02.240  
Top roller including pick-up element, item no. 10.02.210  
Positioning for folding door, item no. 10.02.250  
Pick up element set, item no. 10.02.220  
Mounting plate set, item no. 10.02.230



The test items have carefully been controlled by qualified technical staff in the raumplus test center and examined at regular intervals based on DIN 1527.

**Processing**

**parameter:** Procedure distance: 1200 mm  
Acceleration: 0,2 m/s<sup>2</sup>  
Speed: 0,3 m/s  
Holding time: 10 seconds  
Temperature: approx. 20°C

Date:	Test type:	Number of cycles*:	Door weight:	Inspected by:
25/11/2009	Durability test	10.000	60 kg	A. Riechmann

\* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

The requirements made to the products tested have entirely been fulfilled.

Approved by:

D. Lesemann

Technics and Product Development Manager

*i. A.*



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