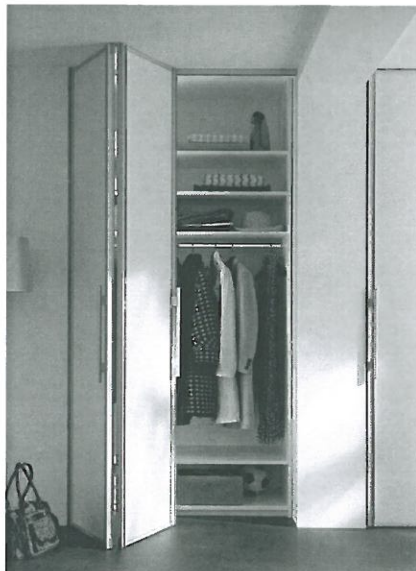


Test Certificate

Nr. 201107E-010

Test type: Durability test
Products: Folding door S751
Hinge-set, item no. 10.02.240
Top roller including pick-up element, item no. 10.02.210
Positioning for folding door, item no. 10.02.250
Pick up element set, item no. 10.02.220
Mounting plate set, item no. 10.02.230



The test items have carefully been controlled by qualified technical staff in the raumplus test center and examined at regular intervals based on DIN 1527.

**Processing
parameter:**

Procedure distance: 1200 mm
Acceleration: 0,2 m/s²
Speed: 0,3 m/s
Holding time: 10 seconds
Temperature: approx. 20°C

Date:	Test type:	Number of cycles*:	Door weight:	Inspected by:
25/11/2009	Durability test	10.000	60 kg	A. Riechmann

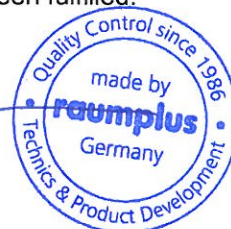
* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

The requirements made to the products tested have entirely been fulfilled.

Approved by:
D. Lesemann
Technics and Product Development Manager

D. Lesemann

[Signature]



raumplus